

## Proportional directional control valves VPWS

**FESTO**



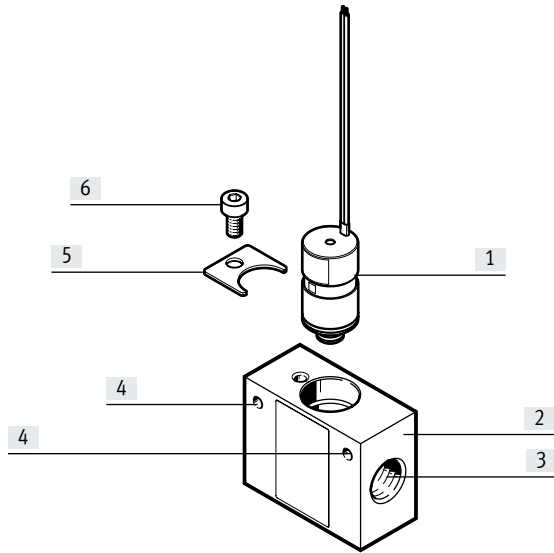
## Key features

### General

The solenoid valves VPWS are proportional directional control valves. This means that the flow rate of suitable media can be controlled proportionally. Approved operating media include air, oxygen and inert gases.

The solenoid valve VPWS should only be operated within the limits defined in the technical data. The specific on-site operating conditions are to be observed.

### Overview of valve with manifold block



- [1] Solenoid valve VPWS
- [2] Manifold block
- [3] Pneumatic connection
- [4] Mounting hole for M3 screws
- [5] Mounting
- [6] Socket head screw M4

### Note

The product has no redundancy and no error detection. When malfunctions need to be detected, this must be done by implementing the necessary measures in the customer product.

## Type codes

001	Series
VPWS	Proportional directional control valve

002	Nominal width [mm]
1.5	1.5
2.2	2.2
6	6

003	Directional control valve type
B	Sub-base valve




004	Valve function
6	2/2-way valve, normally closed

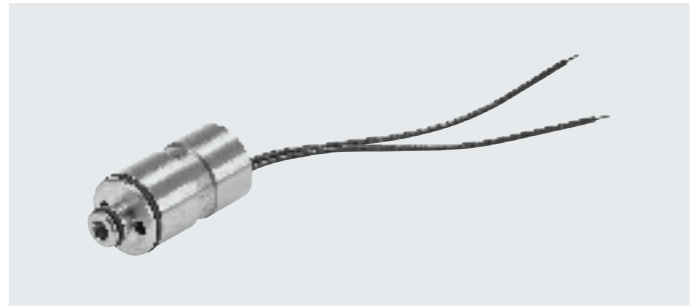
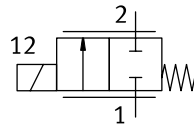
005	Pneumatic connection
PC15	Cartridge 15 mm

006	Pressure range [bar]
3	0 ... 3
8	0 ... 8

007	Sealant
V	FPM

## Technical data

-  - Flow rate  
46 ... 220 l/min
-  - Diameter of cartridge  
7.5 ... 15 mm
-  - Voltage  
≤19 ... 19.9 V DC



### General technical data

Nominal width DN	1.5 mm	2.2 mm	6 mm
Valve function	2/2-way proportional directional control valve, closed		
Reset method	Mechanical spring		
Design	Directly actuated poppet valve		
Sealing principle	Soft		
Actuation type	Electrical		
Type of control	Direct		
Direction of flow	Not reversible		
Mounting position	Any		
Type of mounting	On sub-base Plug-in With accessories		
Pneumatic connection 1	Cartridge 15 mm		Cartridge 7.5 mm
Pneumatic connection 2	Cartridge 7.2 mm		Cartridge 15 mm
Flow rate q [l/min]	82 ... 98	46 ... 56	200 ... 220
Product weight [g]	23		25
Degree of protection to EN 60529	IP60		
Note on degree of protection	IP65 with suitable plug In assembled state		

### Operating and environmental conditions

Nominal width DN	1.5 mm	2.2 mm	6 mm
Medium	Inert gases Air Oxygen		
Note on the medium	Lubricated operation not possible		
Note on the medium, maximum particle size [µm]	10		
Operating pressure [bar]	0 ... 8	0 ... 3	
Nominal operating pressure [bar]	8	3	2
Ambient temperature [°C]	+5 ... +50		
Temperature of medium [°C]	+5 ... +50		
Storage temperature [°C]	-40 ... +80		
Corrosion resistance class CRC <sup>1)</sup>	1		

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

## Technical data

<b>Electrical data</b>		
Nominal width DN		1.5 mm   2.2 mm
Continuous operating voltage at 20°C without inflow	[V DC]	≤ 16.5
Continuous operating voltage at 50°C without inflow	[V DC]	≤ 14.5
Typical continuous operating voltage at 50 °C with inflow	[V DC]	≤ 19.0
Max. switching frequency	[Hz]	18
Hysteresis	[mA]	16
Coil resistance	[Ω]	60.5
Max. electrical power consumption	[W]	2.5
Current regulating range	[mA]	0 ... 200
Duty cycle ED	[%]	100 (with operating current < 155 mA)

Nominal width DN		6 mm
		Air   Oxygen
Continuous operating voltage at 20°C without inflow	[V DC]	≤ 14.5   ≤ 11.4
Continuous operating voltage at 50°C without inflow	[V DC]	≤ 13.3   ≤ 9.6
Typical continuous operating voltage at 50°C with inflow (≥ 30 l/min)	[V DC]	≤ 19.9
Switching time on	[ms]	10
Hysteresis	[mA]	22.5
Coil resistance	[Ω]	60.5
Max. electrical power consumption	[W]	3
Current regulating range	[mA]	0 ... 225
Duty cycle ED	[%]	100 (with operating current < 120 mA)

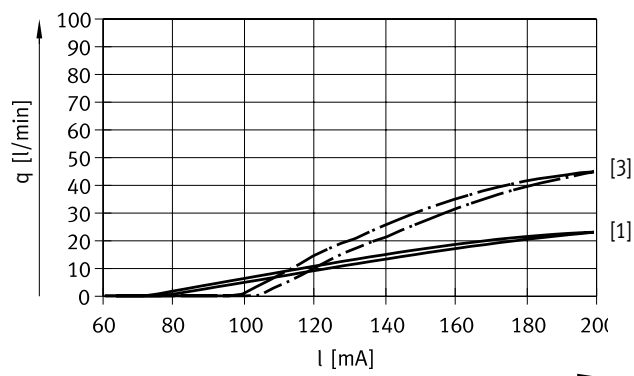
<b>Electrical connection</b>		
Electrical connection	Connection technology	Open end
	Number of pins/wires	2
	Connection type	Cable
Cable length	[mm]	70 ... 80

<b>Materials</b>	
Housing	High-alloy steel
Seals	FPM
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

## Technical data

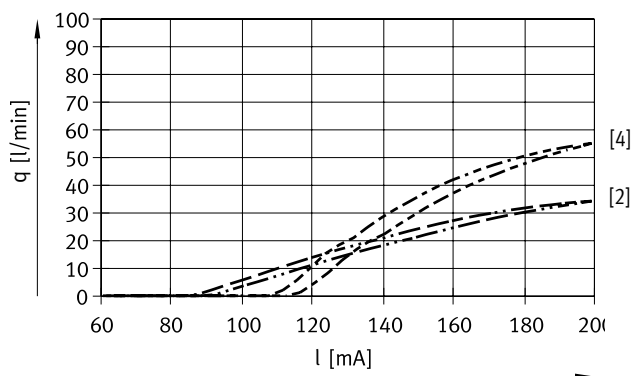
### Flow rate/current characteristic curves

Nominal width 1.5 mm



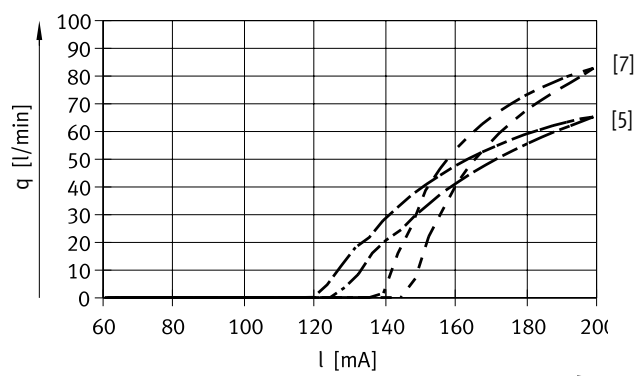
[1] Characteristic curve for 1 bar

[3] Characteristic curve for 3 bar



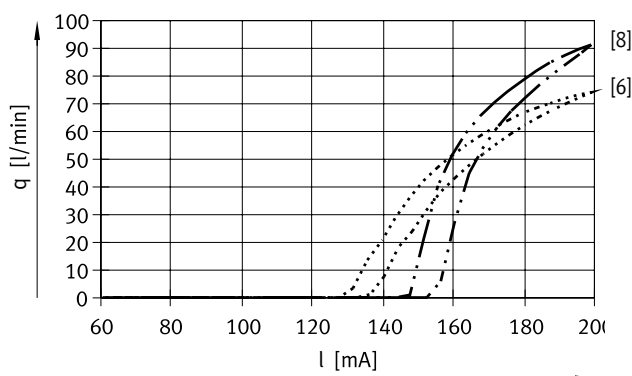
[2] Characteristic curve for 2 bar

[4] Characteristic curve for 4 bar




[5] Characteristic curve for 5 bar

[7] Characteristic curve for 7 bar



[6] Characteristic curve for 6 bar

[8] Characteristic curve for 8 bar

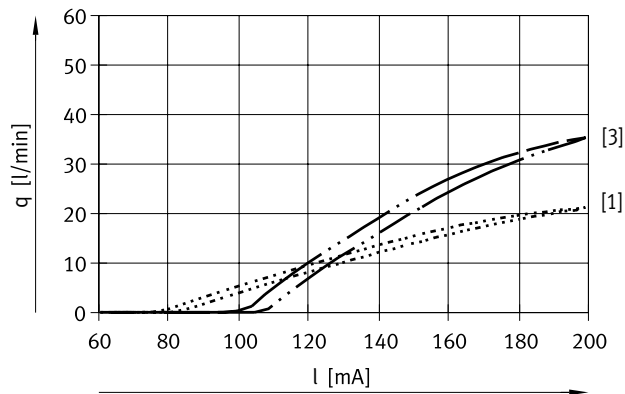
 **Note**

Resonance may occur during operation at a low frequency and this may affect the flow rate. Operation at very low flow rates may generate noise. No resonance occurs during operation at a frequency of 0.3 Hz or higher.

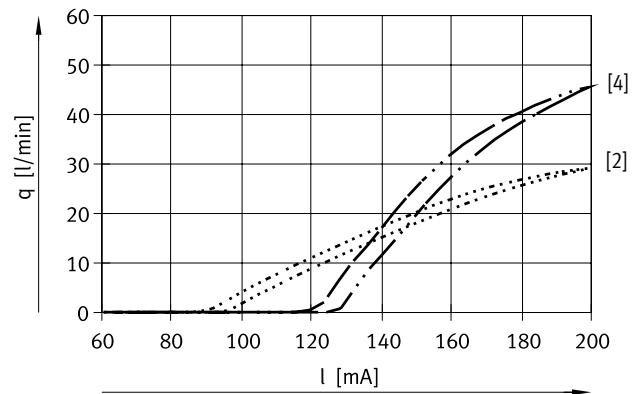
## Technical data

### Flow rate/current characteristic curves

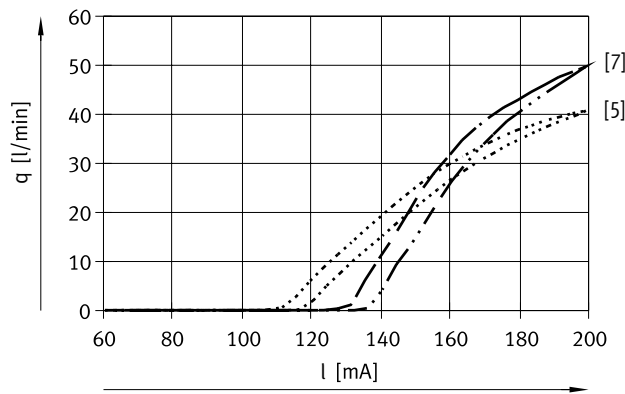
Nominal width 2.2 mm



[1] Characteristic curve for 0.5 bar [3] Characteristic curve for 1.5 bar

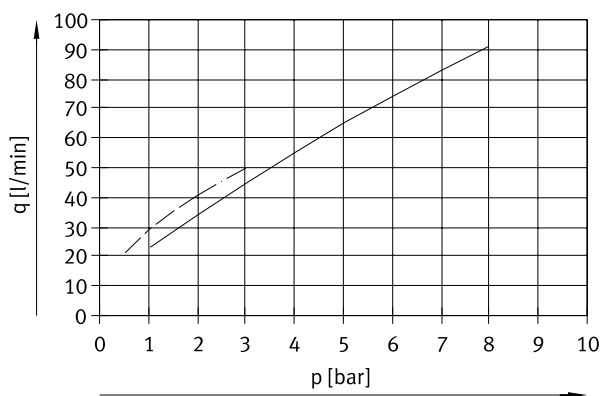


[2] Characteristic curve for 1.0 bar [4] Characteristic curve for 2.5 bar



[5] Characteristic curve for 2.0 bar [7] Characteristic curve for 3.0 bar

### Flow rate/pressure characteristic curve at 200 mA

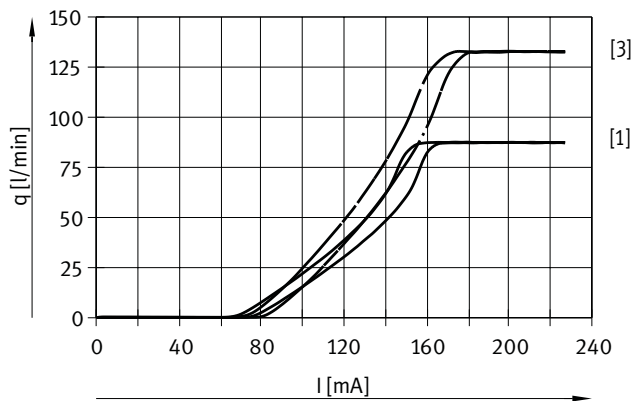


— VPWS-DN 1.5  
 - - - VPWS-DN 2.2

## Technical data

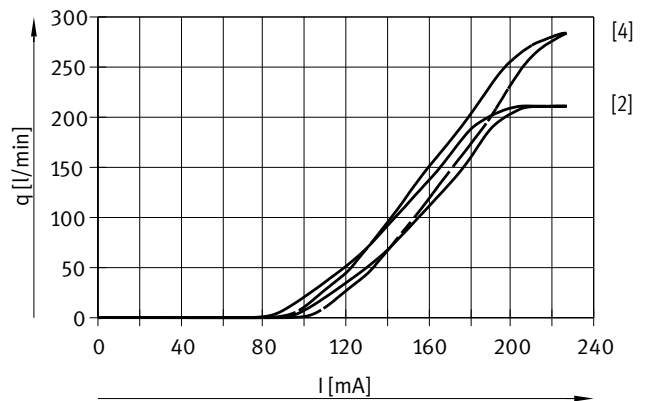
### Flow rate/current characteristic curves

Nominal width 6 mm



[1] Characteristic curve for 0.5 bar

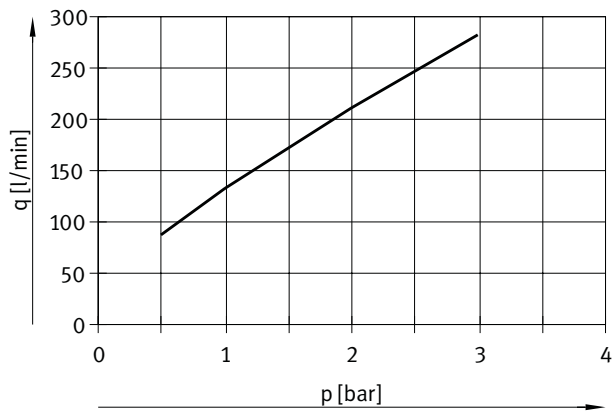
[3] Characteristic curve for 1 bar



[2] Characteristic curve for 2 bar

[4] Characteristic curve for 3 bar

### Flow rate/pressure characteristic curve at 225 mA



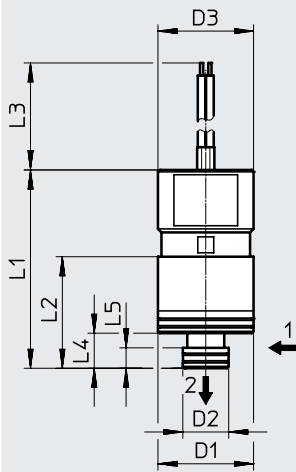


## Technical data

## Dimensions

[Download CAD data → www.festo.com](http://www.festo.com)

Proportional directional control valve



[1] Pneumatic connection 1  
(with VPWS-6 as connection 2)

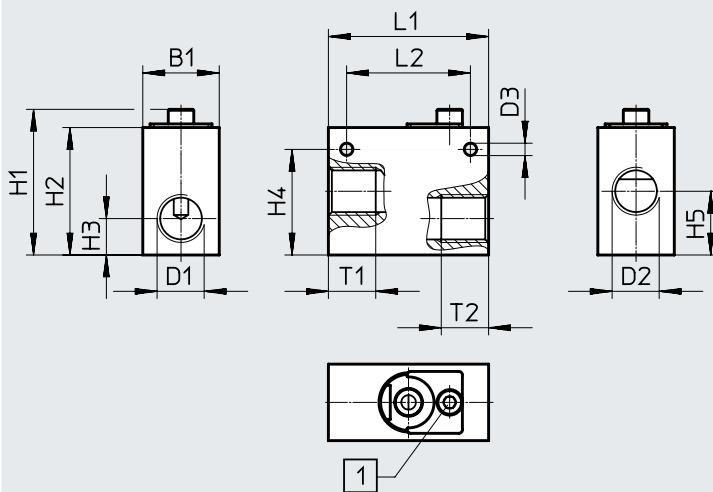
[2] Pneumatic connection 2  
(with VPWS-6 as connection 1)

Type	D1 ∅	D2 ∅	D3 ∅	L1	L2	L3	L4	L5
VPWS-1.5-B-6-PC15-8-V	15	7.2	15	31	17.5	70 ... 80	5.5	3.2
VPWS-2.2-B-6-PC15-3-V	15	7.2	15	31	17.5	70 ... 80	5.5	3.2
VPWS-6-B-6-PC15-3-V	15	7.5	15	36.4	22.9	70 ... 80	7.23	2.9

## Dimensions

[Download CAD data → www.festo.com](http://www.festo.com)

Manifold block



[1] Socket head screw M4X8

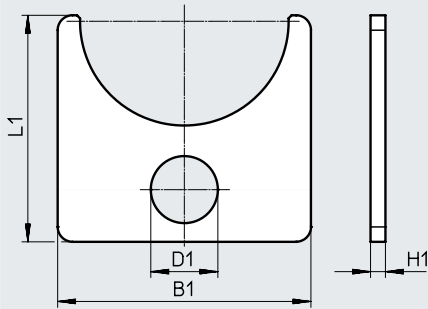
Type	B1	D1	D2	D3 ∅	H1	H2	H3	H4	H5	L1	L2	T1	T2
VABS-P4-10S-G14	21	G1/4	G1/4	3.4	40	35	10	29	17.5	44	34	13	13
VABS-P4-20S-G38	25	G3/8	G3/8	3.4	47	42	11.5	36	19	44	34	13	13

## Technical data

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

#### Mounting



Type	B1	D1	H1	L1
VAME-P4-PC15-P-P10	17	4.5	1	15.2

#### Ordering data

			Part No.	Type	PU <sup>1)</sup>
<b>Proportional directional control valve</b>					
	2/2-way proportional directional control valve, closed	Nominal width 1.5 mm	8074075	VPWS-1.5-B-6-PC15-8-V	1
		Nominal width 2.2 mm	8074074	VPWS-2.2-B-6-PC15-3-V	1
		Nominal width 6 mm	8074537	VPWS-6-B-6-PC15-3-V	1
<b>Manifold block</b>					
	Suitable for proportional directional control valves with nominal width 1.5 and 2.2 mm Set for 2/2-way proportional directional control valve VPWS, comprising: <ul style="list-style-type: none"> <li>Manifold block VABS-P4-10S-G14</li> <li>1 mounting component from the set VAME-P4-PC15-P-P10</li> <li>Socket head screw M4x8</li> </ul>		8087327	VABS-P4-10S-G14	1
		Suitable for proportional directional control valve with nominal width 6 mm Set for 2/2-way proportional directional control valve VPWS, comprising: <ul style="list-style-type: none"> <li>Manifold block VABS-P4-20S-G38</li> <li>1 mounting component from the set VAME-P4-PC15-P-P10</li> <li>Socket head screw M4x8</li> </ul>		8087328	VABS-P4-20S-G38
<b>Mounting</b>					
	For 2/2-way proportional directional control valve VPWS in manifold block VABS (set comprises 10 mountings for 10 proportional directional control valves VPWS)		8087347	VAME-P4-PC15-P-P10	1

1) Packaging unit.